

## Receiving Report

Date: 9/6/17

Batch No: M112083

Supplier: MATCOM

Dart P/O: 8892

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QCC Inspection ☒ N/A ☐  
 Work Order 010513 N/A ☐

**Discrepancies**

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin:

Date: 09/06/17  
 Received/Costing: RCP 11292  
 Initial: CF

Location: \_\_\_\_\_

**Marmon/Keystone Canada Inc.****Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357PAGE... 1  
Order : 14309  
Date... 06/16/2009

SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA  
EPICF.O.B.  
BOUCHERVILLESALESPERSON  
G. DuludeYOUR ORDER NO.  
8892

	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
		Fax all papers to Linda Lacelle 613-632-1053 <del>Mill tests required with all shipment</del> rev:08/08			
01	72 /FT	ALUMINUM SMLS TUBE ATS .500 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0500W065 HT#.....: F00000602 Total...	6 6	72/FT 72/FT	IN ✓
02	36 /FT	ALUMINUM SMLS TUBE ATS .500 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0500W065 HT#.....: F00000602 HT#.....: 175-45796 HT#.....: 175-47720 Total...	1 1 1 3	12/FT 12/FT 12/FT 36/FT	IN

1-8

6/4/17

No. of Bdls/Pieces

2 / 0

Total Weight.....:

12

Customers.: \_\_\_\_\_

# DART

## Purchase Order

Date May 29, 2009	Page 1
Purchase Order Number PO00008892	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-9577  
Fax: (613)632-1053

**Vendor Address:**

Marmon/Keystone Canada Ltd.  
290 Chemin du Tremblay  
Boucherville, QC J4B 5X9  
Canada  
Phone (800) 361-8142  
Fax (450) 641-4357

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAR001	May 29, 2009	N30	Epic Express	Jun 03, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 108.0000	M6061T6T0500W065	6061T6 RD TUBE .500 X . Comments: AS ABOVE	03/06/2009	No	2.000000	f	216.00
<div>169/6/17</div> <div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div>							

**Comments:****Tax Summary:**

GST 10.80  
GSTME 0.00  
GSTND 0.00

**Less:**

included tax

0.00

Subtotal

216.00

Total tax

10.80

Total purchase order in

CAD Dollars

226.80

Entered By: *CL* CLAVOIE

Approved By: \_\_\_\_\_

CONTROLLED COPY

**DART**



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. M6061T6T	REV. A SHEET 1 OF 1
DATE 01.06.21		TITLE 6061-T6 TUBING SCA NT	
A	01.06.21	NEW ISSUE	
B	04.01.23	ADD QA-A-200/8 + QA-A-225/8	

PURCHASE MATERIAL: 6061-T6 OR 6061-T62 TUBING PER  
WW-T-700/6 OR AMS 4080 OR AMS 4082  
OR QA-A-200/8 OR QA-A-225/8



PART NUMBER :

M6061T6T | D.DDD | W.TTT |  
OD | WALL

WHERE D.DDD = OD IN INCHES

• TTT = WALL THICKNESS IN INCHES

EG.  $\frac{3}{8}$ " x 0.058" WALL = M6061T6T0.375W.058

REFERENCE ONLY

RELEASED  
01.06.21

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PV119ED

C7/10/2009 From: MARMON/KEYSTONE CORPORATION  
M/K OR:  
C.F.O.:  
C PART:

To:

OR. REF:  
SLSPRS:

# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

## CERTIFIED TEST REPORT

http://www.KaiserAluminum.com

CUSTOMER NO NUMBER: 60-33803		CUSTOMER PART NUMBER: AT/.5.065/734		PRODUCT DESCRIPTION: Seamless Tube	
KAISER ORDER NUMBER: 200438	LINE ITEM: 001	SHIP DATE: 11/21/2007	KAISER LOT NUMBER: F00000602	ALLOY: 6061	TEMPER: T6
WEIGHT SHIPPED: 548.000 LB	QUANTITY: 515.000 PCS	Q/L NUMBER: 200257	DIAM/DA/THKNS: 12.000 FT	WIDTH:	LENGTH:
SHIP TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA			SOLD TO: MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA		

### Actual Physical Properties

REFERENCE	DASH	SAMPLE	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONTRAST	BEND
F00000602	0001	1	46.0	42.6	16.0	N/A	N/A	N/A
F00000602	0002	1	46.6	41.1	15.0	N/A	N/A	N/A

### Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Al	Other
Maximum	0.10	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
AS930	.03	.30	.22	.05	1.01	.07	.04	.02	.00	.00	.01	.01	.03

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Wilfredo A. de la Cruz, Sr. Metallurgical Engineer

Plant Serial: 00000229

Kaiser Order Number: 200438

Line Item: 001

Page 1 of 2

AT/.5.065/734/F00000602/RM

\*\* 07.10.2009 \*\*

07/10/2009 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:

INIT.:

OR. REF:

C.P.O.:

SLS PRS:

C PART:

# KAISER ALUMINUM FABRICATED PRODUCTS

KAISER ALUMINUM  
FABRICATED PRODUCTS  
6673 W. WILLIS ROAD  
CHANDLER, AZ 85226

## CERTIFIED TEST REPORT

<http://www.KaiserAluminum.com>

### Applicable Requirements:

Description: OD: 0.500"; Wall: 0.065"; Round Q  
AMS-4082N ASTM-B210-04 WN-T-700/6F  
WE TAKE EXCEPTION TO PARA. 5.2.1. PER AMS 4082N, WAS NOT OILED.  
THE FOLLOWING SPECIFICATION HAVE BEEN MADE INACTIVE OR  
CANCELLED: MIL-T-7081, WN-T-700F/GEN, WN-T-700/2E, WN-T-700/3P,  
WN-T-700/4E, WN-T-700/5E, WN-T-700/6E, WN-T-700/7B.  
COMPLIES TO THE REQUIREMENTS OF DIN EN 10204 "\*\*\*\*\*"  
COMPLIES TO DIN EN 10204 JAN 2005

### Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

*02/07/13*

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgment form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Wilfredo A. de la Cruz, Sr. Metallurgical Engineer

Plant Serial: 00000229

Kaiser Order Number: 200430

Line Item: 001

Page 2 of 2

*Wilfredo A. de la Cruz*

MAR 07 '07 11:02 FR E BTLR - TEST REPORTS724 283 4502 TO 919053359788

P.08/09

03/07/2007 From: MARMON/KEYSTONE

To: M/K - BURLINGTON (02)

**KAISER CHANDLER****CERTIFICATION and  
PHYSICAL TEST RESULTS**

CHANDLER PLANT  
BOX 5011 6573 W WELLS ROAD  
CHANDLER AZ 85226  
PH: 520.796.1007  
FAX: 520.796.0596  
SALES: 602.528.8274

QP 026A

These results are for

**MARMON/KEYSTONE CORP**

Mill Number .....

**175-45796.**Purchase Order No **80-23666-001**

Alloy .....

**6061**Temper..... **T6**

Part No, Item No, Commodity No or Inventory No

Size Description.

**.500 IN OD X .065 IN WALL**

Specification(s).

**WW-T-700/6F ASTM B210-04 AMS 4082N**

Additional procedures as called for on Specification:

**WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.**

S  
03/07/13

Limits		Chemical Composition			Per Aluminum Standards and Data 2003							
MIN	0.40	•	•	0.15	—	0.8	0.04	—	—	—	Es 0.05	Remainder
MAX	0.8	0.7	0.40	0.15	1.2	0.35	—	0.25	0.15	—	Total 0.15	
Actuals	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al	
	0.63	0.30	0.22	0.04	0.98	0.10		0.07	0.01			
	0.59	0.27	0.21	0.03	0.93	0.05		0.03	0.02			
											Each 0.05	Remainder
											Total 0.15	

\* For WW-T-700/4 specification, maximum Si plus Fe is .45%.

\*\* 1100 Alloy Max Si + Fe is 0.95 %

Mechanical		Properties			
Lot #	Temp	Yield PSI	Ultimate PSI	Elongation %	
45796 A\ T6		43,700	47,300	12	
45796 B\ T6		43,800	47,700	13	

**Domestic Melt Source Made In USA**

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description; and that samples representative of the material met the composition limits and had the mechanical properties as indicated.

Date 05/28/2006

Jesse Torres  
Senior Quality Tech.

Conf/Act



04/03/2007 From: MARMON/KEYSTONE  
M/K OR: 80-063487  
C P.O.: BN4943

To: M/K - BURLINGTON (02)

INIT.: CAM

# KAISER CHANDLER

CHANDLER PLANT  
BOX 5011 6573 W WILKS ROAD  
CHANDLER AZ 85226  
PH: 520.796.1097  
FAX: 520.796.0596  
SALES: 800.528.6274

## CERTIFICATION and PHYSICAL TEST RESULTS

QP 026A

These results are for

MARMON/KEYSTONE CORP

Mill Number .....

175-47700.

Purchase Order No 60-27083-001

Alloy .....

6061

Temper..... T6

Part No, Item No, Commodity No or Inventory No

Size Description.

.500 IN OD X .065 IN WALL

Specification(s).

WW-T-700/6F ASTM B210-04 AMS 4082N

Additional procedures as called for on specification.

WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS 4082N, WAS NOT OILED.

Limits	Chemical Composition			Per Aluminum Standards and Data 2003							Ea	0.05	Remainder
MIN	0.40	*	0.15	---	0.8	0.04	---	---	---	---	Total	0.15	
MAX	0.8	0.7	0.40	0.15	1.2	0.35	---	0.25	0.15				
Actuals	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al		
	0.56	0.31	0.21	0.04	0.94	0.09		0.04	0.02				
											Each	0.05	Remainder
											Total	0.15	

\* For WW-T-700/4 specification, maximum Si plus Fe is .45%.

\*\* 1100 Alloy Max Si + Fe is 0.95 %

Mechanical Properties				
Lot #	Temp	Yield PSI	Ultimate PSI	Elongation %
47700 A \ T6		43,000	46,200	14
47700 B \ T6		41,400	45,200	15

Sort 07/13

CERTIFIED

### Domestic Melt Source Made In USA

We hereby certify that the material covered by this report has been inspected in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description; and that samples representative of the material met the composition limits and had the mechanical properties as indicated.

Date 12/21/2006

*[Signature]*

Jesse Torres  
Senior Quality Tech.

CertAct

Form CertAct

AT .5,065 734



# Marmon / Keystone Canada Inc. RECEIVED JUN 23 2009



**Specialty Steels**

290 Chemin du Tremblay Boucherville QU CAN J4B 5X9 TEL (514) 527 9153 FAX (450) 641 4357

**SOLD TO: VENDU À:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

**SHIPPED TO: EXPÉDIER À:**  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY

ON CAN K6A 1K7

HAWKESBURY

ON CAN K6A 1K7

INVOICE  
FACTURE  
397152

INVOICE DATE  
DATE DE FACTURE

6/16/09

PAGE.: 1

SHIP VIA / EXPÉDIÉ PAR  
EPIC

F.O.B. / F.A.B.  
BOUCHERVILLE

G.S.T. / T.P.S. R137204947  
Q.S.T. / T.V.Q. 1016343044 TQ0001 LE

YOUR ORDER NO. / VOTRE N° DE COMMANDE  
8892

SALESMAN / VENDEUR  
GHI

MARMON / KEYSTONE #  
14309

PROVINCIAL  
TAX NO. 6122-5207  
N° TAXE  
PROVINCIALE

ORDERED / COMMANDÉE	DESCRIPTION	SHIPPED / EXPÉDIÉE QUANTITY / QUANTITÉ	UNIT PRICE / PRIX UNITAIRE	AMOUNT / MONTANT
72 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .065 D6061  Cust. part#: M6061T6T0500W065	72 FT 8 LBS 6 Pieces	2.000 /FT	144.00
36 FT	ALUMINUM SMLS TUBE T6 DRAWN B-210 ATS .500 .065 D6061  Cust. part#: M6061T6T0500W065 X	36 FT 4 LBS 3 Pieces	2.000 /FT	72.00
	Energy Surcharge			12.20

ORIGINAL INVOICE / FACTURE ORIGINALE

TERMS: NET 30 DAYS  
PLUS 2% PER MONTH ON  
ALL OVERDUE ACCOUNTS.

TERMES: NET 30 JOURS  
PLUS 2% PAR MOIS  
SUR COMPTE PASSÉ DÙ.

FOR CONDITIONS OF SALE REFER TO BACK OF INVOICE.  
POUR LES CONDITIONS DE VENTE, VOUS TROUVEREZ LES  
RENSEIGNEMENTS À L'ENDOS DE LA FACTURE ORIGINALE.

G.S.T. /HST	11.41
T.P.S.	
PROVINCIAL TAX TAXE PROVINCIALE	.00

**PAYMENT OF THIS INVOICE IS DUE BY  
LE RÈGLEMENT DE CETTE FACTURE EST EXIGIBLE AU PLUS TARD LE**

07/16/2009

239.61

# Dart Aerospace Ltd

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613) 632-3336  
Fax: (613) 632-4443

## Receiving Slip

Date	Page
Jun 18, 2009	1

Receipt Number
RCP00011292

### Purchase From:

Marmon/Keystone Canada Ltd.  
290 Chemin du Tremblay  
Boucherville, QC J4B 5X9  
Canada

### Ship To:

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAR001	PO00008892

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M6061T6T0500W0	6061T6 RD TUBE .500 X AS ABOVE B/N112083	108.0000	f	2.000000	216.00	Jun 18, 2009

Comments:

# Marmon/Keystone Canada Inc.



## Aciers Spécialisés

290, Chemin du Tremblay  
Boucherville QC J4B 5X9

Téléphone : 514-527-9153  
Télec./Fax : 450-641-2153  
www.marmonkeystone.com

### TÉLÉCOPIE / FACSIMILE

Date:

06/16/09

Destinataire/TO:

Linda Lucelle

Télec.

FAX #:

1-613-632-1053

Expéditeur/FROM: Aline Simard

#### Confidentialité:

L'INFORMATION CONTENUE DANS CE MESSAGE EST CONFIDENTIELLE. ELLE EST RÉSERVÉE AU SEUL USAGE DU DESTINATAIRE NOMMÉ CI-DESSUS. Toute lecture, copie ou divulgation du contenu de ce message par toute autre personne que le destinataire est strictement défendue. Si vous avez reçu la communication par erreur, veuillez nous en informer immédiatement. Nous vous remercions de votre collaboration.

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Si vous ne recevez pas toutes les pages, veuillez nous contacter immédiatement.

We are transmitting a total number of \_\_\_\_\_ pages, including this cover sheet.  
If you do not receive all pages, please contact us immediately.

#### MESSAGE :

Mill test tel que requis

# 8892 / 14309

Marmon/Keystone Canada Inc.

## Marmon/Keystone Canada Inc.



Specialty Steels

PAGE.: 1

 290 Chemin du Tremblay Boucherville J4B 5X9  
 TEL (514) 527 9153 FAX (450) 641 4357

 Shipping date.....: 06/16/2009  
 Name of Carrier.....: EPIC  
 F.O.B.....: BOUCHERVILLE

COMBINATION SHORT FORM OF STRAIGHT BILL OF LADING-EXPRESS SHIPPING CONTRACT ADOPTED BY RAIL FREIGHT AND EXPRESS CARRIERS SUBJECT TO THE JURISDICTION OF THE CANADIAN TRANSPORT COMMISSION ISSUED AT SHIPPER'S REQUEST.

It is mutually agreed, as to each carrier of all or any of said goods over all or any portion of said route to destination, and as to each party at any time interested in all or any of said goods, that every service to be performed hereunder shall be subjected to all the terms and conditions (which are hereby incorporated by reference and have the same force and effect as if the same were fully and specifically set forth herein).

1. approved by the board of transport commission for Canada by General Order No. T-5, dated February 1, 1965 set forth in the Canadian Freight Classification and also available at all railway agency stations and freight offices upon request, when said goods are carried by rail carrier; or

2. of the bill of lading set forth in or prescribed by the relevant tariffs, classification, statistics and regulations motor carrier's services when said goods are carried by a motor carrier; or

3. of the bill of lading form prescribed by the regulations adopted by the order-in-council #986-79 dated April 4, 1979

4. of the Shipping Contract approved by the Board of Transport Commission for Canada by General Order No. s-43 dated September 18, 1967 and set forth in Express Traffic Association; Tariff 100 in effect on the date hereof, when said goods are carried by an express carrier subject to the jurisdiction of the said Board; and which are agreed to by the shipper and accepted for himself and his assigns.

Consigned to:

 DART AEROSPACE LTD  
 1270 ABERDEEN STREET

Telephone.....: 613 632 5200

Customer order.: 8892

HAWKESBURY ON CAN K6A 1K7

Description of shipments and special marks	Weight	PCS	If charges are to be prepaid write or stamp here: Collect	
Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment rev:08/08				
01-ALUMINUM SMLS TUBE ATS .500 .065 D6061 06/16/2009 72 FT Cust. part#: M6061T6T0500W065 Rev: RM HT#:F00000602	7.6	6	Received \$	
02-ALUMINUM SMLS TUBE ATS .500 .065 D6061 06/16/2009 36 FT Cust. part#: M6061T6T0500W065 Rev: KA HT#:F00000602 KA HT#:175-45796 KA HT#:175-47770	3.8	1	To be applied in prepayment of the charges on the property described hereon.	
		1	Agent or Cashier.	
		1	Per.	
		1	For carrier's use	
			Advance and or beyond \$	
			Misc. \$	
			Suppl. Piece \$	
			Suppl. Value \$	
			Total \$	
			Shipper show amount of C.O.D.	
			C Amount \$	
			O Fee \$	
			D Total \$	
Bdls/Pieces 2 + 0 = 2	Number of extra large pieces.	Total weight 12 LB	Valuation	
Dimensions	Where required by tariff shipper must complete the following: Total cubic feet	Dimensional weight	Order number 14309	
Shipper	Transport	Customer		

**Marmon/Keystone Canada Inc.****Specialty Steels**

PACKING SLIP

290 Chemin du Tremblay  
Boucherville QU CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

PAGE... 1  
Order : 14309  
Date... 06/16/2009

SOLD TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIPPED TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

SHIP VIA		F.O.B.	SALESPERSON	YOUR ORDER NO.	
EPIC		BOUCHERVILLE	G. Dulude	8892	
	Ordered	Description	Number Pieces	Quantity Shipped	Back Ordered
01	72 /FT	Fax all papers to Linda Lacelle 613-632-1053 Mill tests required with all shipment  ALUMINUM SMLS TUBE ATS .500 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0500W065 HT#.....: F00000602 Total...  rev:08/08	6 6	72/FT 72/FT	IN
02	36 /FT	ALUMINUM SMLS TUBE ATS .500 .065 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6T0500W065 HT#.....: F00000602 HT#.....: 175-45796 HT#.....: 175-47710 Total...	1 1 1 3	12/FT 12/FT 12/FT 36/FT	IN

No. of Bcls/Pieces

2 / 0

Total Weight.....:

12

Customers.: \_\_\_\_\_